

# Part 573 Safety Recall Report

# 18V-115

**Manufacturer Name :** Keystone RV Company

**Submission Date :** FEB 16, 2018

**NHTSA Recall No. :** 18V-115

**Manufacturer Recall No. :** 18-312



## Manufacturer Information :

**Manufacturer Name :** Keystone RV Company

**Address :** PO Box 2000  
2642 Hackberry Drive Goshen IN  
46527

**Company phone :** 574-535-2100

## Population :

**Number of potentially involved :** 312

**Estimated percentage with defect :** 100 %

## Vehicle Information :

**Vehicle 1 :** 2018-2018 Summerland 1800BH

**Vehicle Type :** TRAILERS

**Body Style :**

**Power Train :** NR

**Descriptive Information :** The compartment for the interior mini refrigerator was not properly sealed on the inside.

**Production Dates :** JAN 08, 2018 - JAN 19, 2018

**VIN Range 1 : Begin :** 4YDT18018JW153710 **End :** 4YDT18011JW154021  Not sequential

## Description of Defect :

**Description of the Defect :** It has been determined that the vehicles in the recall population may have a refrigerator compartment that was not sealed properly when built.

**FMVSS 1 :** NR

**FMVSS 2 :** NR

**Description of the Safety Risk :** If the compartment is not properly sealed it is possible for carbon monoxide or propane gas to enter the living area. Excessive exposure may cause serious personal injury.

**Description of the Cause :** The front of the refrigerator compartment, at the back of the cabinet face, was not properly sealed.

**Identification of Any Warning that can Occur :** If carbon monoxide or propane gas enters the living area the safety alarms inside of the travel trailer will alert the occupant.

## Supplier Identification :

## Component Manufacturer

Name : NR  
Address : NR  
NR  
Country : NR

## Chronology :

January 22, 2018 – Production found that the compartment containing the refrigerator was not properly sealed. Units were quarantined and repairs were made.  
January 29, 2018 – Keystone Safety Committee reviewed the information and concluded that the data reviewed indicated a unanimous vote for a voluntary recall. Investigation called for to determine affected unit range.  
February 12, 2018 – Investigation concluded and scope completed.

## Description of Remedy :

Description of Remedy Program : The remedy is to remove the refrigerator from the compartment, seal the compartment, and reinstall the refrigerator.  
How Remedy Component Differs from Recalled Component : N/A  
Identify How/When Recall Condition was Corrected in Production : Units were quarantined, inspected then repaired as indicated by inspection.

## Recall Schedule :

Description of Recall Schedule : Keystone will notify the dealers and owners of the recreational vehicles by letter. A final copy of the owner letter will be provided to NHTSA, along with the dealer repair procedures.  
Planned Dealer Notification Date : APR 12, 2018 - APR 12, 2018  
Planned Owner Notification Date : APR 12, 2018 - APR 12, 2018

\* NR - Not Reported