

Part 573 Safety Recall Report

18V-261

Manufacturer Name : Lakota Corporation

Submission Date : APR 25, 2018

NHTSA Recall No. : 18V-261

Manufacturer Recall No. : NR



Manufacturer Information :

Manufacturer Name : Lakota Corporation

Address : PO Box 219

4 Stoutco Drive Bristol IN 46507

Company phone : 574-848-1636

Population :

Number of potentially involved : 350

Estimated percentage with defect : 100 %

Vehicle Information :

Vehicle 1 : 2018-2019 Lakota Charger, Bighorn, Colt

Vehicle Type : TRAILERS

Body Style : ALL

Power Train : NR

Descriptive Information : A trailer with broken ramp bolts was built in October and trailer with broken side ramp bolts was built in February. Investigated and found different vendor on these bolts and am covering all possible issues.

Production Dates : OCT 02, 2017 - APR 20, 2018

VIN Range 1 : Begin :

NR

End : NR

Not sequential

Description of Defect :

Description of the Defect : bolts used to install ramps break.

FMVSS 1 : NR

FMVSS 2 : NR

Description of the Safety Risk : ramp could come loose when in use or in travel.

Description of the Cause : weak fastner/bolts

Identification of Any Warning that can Occur : head breaks off bolt.

Supplier Identification :

Component Manufacturer

Name : Global Link

Address : 700 Patricia Court

Elkhart INDIANA 46516
Country : United States

Chronology :

had a couple rear ramps with some bolt heads broken in the lasts few weeks then this Monday 4/2/18 had a dealer show us a side ramp with broken bolts that all of them failed and side ramp came loose.

Description of Remedy :

Description of Remedy Program : replace all bolts with a different bolt from a different vendor.

How Remedy Component Differs from Recalled Component : we used this same size bolt from another vendor from over 10 years with no trouble. we changed vendors and believe we have an inferior bolt or a bad batch. tested both bolts and the bolt we previously used is stronger.

Identify How/When Recall Condition was Corrected in Production : we have removed all of the Global bolts of this size from production and have obtained them from our previous vendor.

Recall Schedule :

Description of Recall Schedule : NR

Planned Dealer Notification Date : MAY 09, 2018 - MAY 16, 2018

Planned Owner Notification Date : MAY 23, 2018 - MAY 30, 2018

* NR - Not Reported