

Part 573 Safety Recall Report

18V-499

Manufacturer Name : Keystone RV Company

Submission Date : JUL 30, 2018

NHTSA Recall No. : 18V-499

Manufacturer Recall No. : 18-328



Manufacturer Information :

Manufacturer Name : Keystone RV Company

Address : PO Box 2000
2642 Hackberry Drive Goshen IN
46527

Company phone : 574-535-2100

Population :

Number of potentially involved : 344

Estimated percentage with defect : 100 %

Vehicle Information :

Vehicle 1 : 2019-2019 Keystone Summerland 1800BH, 1760BH, 1750RD

Vehicle Type : TRAILERS

Body Style :

Power Train : NR

Descriptive Information : Models with a single propane bottle bracket that has 2 mounting legs.

Production Dates : JUN 11, 2018 - JUL 09, 2018

VIN Range 1 : Begin : 4YDT18011KW150830 **End :** 4YDT17513KW151173 Not sequential

Description of Defect :

Description of the Defect : It has been decided that the vehicles in the recall population have a propane bottle bracket with 2 mounting legs that may break at the mounting point.

FMVSS 1 : NR

FMVSS 2 : NR

Description of the Safety Risk : Under certain conditions during travel, the bracket can break at the mounting point allowing the propane bottle to become detached from the frame of the unit leading to an increased risk of property damage and/or personal injury.

Description of the Cause : Some metal used in the manufacturing process has an incorrect hardness specification causing the bend at the mounting point to break.

Identification of Any Warning that can Occur : The propane bottle is not properly secured because the mounting leg is broken.

Supplier Identification :

Component Manufacturer

Name : Rock Run Industries
Address : 11635 W 600 S
Millersburg INDIANA 46543
Country : United States

Chronology :

7/9/2018 – Report was made concerning propane bottle bracket had broken on a unit being transported to a dealer from Keystone RV.
7/10/2018 – Investigation opened. All affected Summerland units were put on hold and the propane bottle brackets were replaced.
7/23/2018 – Investigation concluded and scope completed.

Description of Remedy :

Description of Remedy Program : The remedy is to replace the affected Rock Run 2-legged brackets with a 3-legged bracket from a different supplier.
How Remedy Component Differs from Recalled Component : The replacement propane bottle bracket has 3 legs and is from a different supplier.
Identify How/When Recall Condition was Corrected in Production : Units were quarantined, inspected then repaired as indicated by inspection.

Recall Schedule :

Description of Recall Schedule : Keystone will notify the dealers and owners of the recreational vehicles by letter. A final copy of the owner letter will be provided to NHTSA, along with the dealer repair procedures.
Planned Dealer Notification Date : SEP 23, 2018 - SEP 23, 2018
Planned Owner Notification Date : SEP 23, 2018 - SEP 23, 2018

* NR - Not Reported