

Part 573 Safety Recall Report

18V-633

Manufacturer Name : Cruiser RV**Submission Date :** SEP 14, 2018**NHTSA Recall No. :** 18V-633**Manufacturer Recall No. :** 99.03.15**Manufacturer Information :**

Manufacturer Name : Cruiser RV

Address : 7805 North State Road 9
PO Box 130 Howe IN 46746

Company phone : 866-277-5630

Population :

Number of potentially involved : 129

Estimated percentage with defect : 10 %

Vehicle Information :

Vehicle 1 : 2019-2019 Cruiser RV Embrace

Vehicle Type : TRAILERS

Body Style :

Power Train : NR

Descriptive Information : once the recall population is determined we will update this recall.

Production Dates : JUL 16, 2018 - AUG 07, 2018

VIN Range 1 : Begin : 5RXNB3020K2399824 End : 5RXNB3329K2402280 Not sequential

Vehicle 2 : 2019-2019 Cruiser RV Fun Finder Xtreme Lite

Vehicle Type : TRAILERS

Body Style :

Power Train : NR

Descriptive Information : the recall population was determine based on information supplied by Dexter Axle from Purchase orders and delivery dates of the D44 axle. These axles may be missing a bearing cap.

Production Dates : JUL 23, 2018 - JUL 23, 2018

VIN Range 1 : Begin : 5RXAB3428K1400491 End : 5RXAB3429K1400497 Not sequential

Vehicle 3 : 2019-2019 Cruiser RV MPG

Vehicle Type : TRAILERS

Body Style :

Power Train : NR

Descriptive Information : the recall population was determine based on information supplied by Dexter Axle from Purchase orders and delivery dates of the D44 axle. These axles may be missing a bearing cap.

Production Dates : JUL 13, 2018 - AUG 02, 2018

VIN Range 1 : Begin : 5RXHB3621K2399612 End : 5RXHB3326K2401486 Not sequential

Vehicle 4 : 2019-2019 Cruiser RV Radiance Ultra Lite

Vehicle Type : TRAILERS

Body Style :

Power Train : NR

Descriptive Information : the recall population was determine based on information supplied by Dexter Axle from Purchase orders and delivery dates of the D44 axle. These axles may be missing a bearing cap.

Production Dates : JUL 09, 2018 - AUG 08, 2018

VIN Range 1 : Begin : 5RXFB3127K2398673 End : 5RXFB3628K2402299 Not sequential

Vehicle 5 : 2019-2019 Cruiser RV Shadow Cruiser Ultra Lite

Vehicle Type : TRAILERS

Body Style :

Power Train : NR

Descriptive Information : the recall population was determine based on information supplied by Dexter Axle from Purchase orders and delivery dates of the D44 axle. These axles may be missing a bearing cap.

Production Dates : JUL 11, 2018 - AUG 03, 2018

VIN Range 1 : Begin : 5RXDB3423K1399036 End : 5RXDB3528K1401393 Not sequential

Description of Defect :

Description of the Defect : Potential missing inner Bearing races on hubs. Less than 0.05% of the axles produced by the MFG have defects.

FMVSS 1 : NR

FMVSS 2 : NR

Description of the Safety Risk : Potential premature bearing burnout which could lead to bearing burnout.

Description of the Cause : Bearing cup was not installed during manufacturing process.

Identification of Any Warning that can Occur : If bearing cup is missing, hub may initially heat up. If this occurs hub may start to smoke from burning grease. Wheel may become wobbly if bearing starts to fail.

Supplier Identification :

Component Manufacturer

Name : Dexter Axle

Address : 2900 Industrial Parkway East
Elkhart INDIANA 46516

Country : United States

Chronology :

8/22/18 Dexter notified us and began inspection of Axles in the Yard and production facilities. On **/**/2018 we received notice that Dexter had issued a recall on the D44 axles produced with-in the specific date range. Based on that information we are issuing the recall.

Description of Remedy :

Description of Remedy Program : Defective axles will be replaced or serviced (hubs replaced) as required at no charge to the customer.

How Remedy Component Differs from Recalled Component : D44 axles will be replaced with new hubs (part number 8-407). Hubs will have bearing cups installed . If the D44 axles are in the New condition and the trailer has not been moved, the hub (8-407)missing the bearing cup will be replaced on the existing axle.

Identify How/When Recall Condition was Corrected in Production : According to Dexter, The problem was identified through root cause analysis to be improper tooling installed in the equipment which installs the bearing cups. Action was taken to stop the equipment from processing hubs unless the correct tooling is installed. As of August 1, 2018 this equipment has ben verified as operation and functioning correctly. Additional (300%) inspections are in place on this production line.

Recall Schedule :

Description of Recall Schedule : Official Dealer and Retail notification letters will began as soon as this report is accepted and the final scope has been determined.

Planned Dealer Notification Date : OCT 26, 2018 - OCT 26, 2018

Planned Owner Notification Date : OCT 26, 2018 - OCT 26, 2018

* NR - Not Reported